

SYM	PART #	DESCRIPTION	QTY.	
1	AB0041HD	B3 FRAME ASSY, HDG	1	
2	AS REQUIRED	B3 MAST ASSY (DIAMETER & LENGTH AS REQ'D), HDG	1	
3	AB0042LHHD	LH BRACE ANGLE, 23" LONG, HDG	1	
4	AB0042RHHD	RH BRACE ANGLE, 23" LONG, HDG	1	
5	AB1621LHHD	REAR BRACE ANGLE, 28.25" LONG, HDG	1	
HARDWARE KIT p/n HDWE-B3	6	H1-0375-400TB	3/8" x 4" TAP BOLT (FULLY THREADED)GR.5, Z/P	2
	7	H3-0375FW	3/8" USS FLATWASHER, Z/P	2
	8	H2-0375WN	3/8" WHIZ LOCK NUT, Z/P	2
	9	H1-0375-100	3/8" x 1" BOLT GR.5, Z/P	5
	10	H2-0375HN	3/8" NUT, Z/P	5
	11	H4-0375LW	3/8" SPLIT-LOCKWASHER, Z/P	5
			1/8" THICK RUBBER PAD 36"x48"	1

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BAIRD SUPPORTING SYSTEMS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BAIRD SUPPORTING SYSTEMS IS PROHIBITED.



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

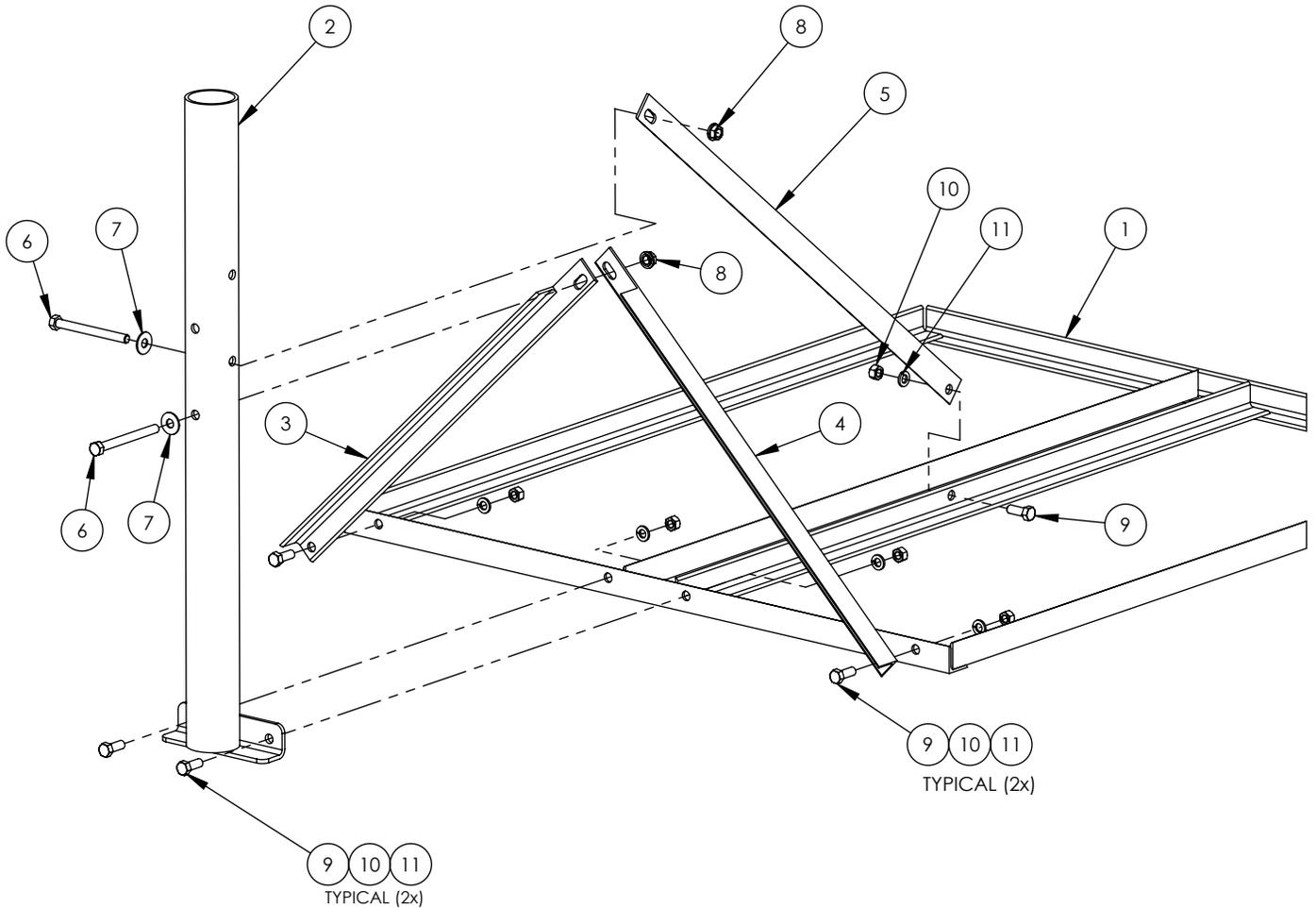
DO NOT SCALE DRAWING

Distributed By: Viking Satcom

Albion, MI 49224
 PHONE: 517-629-3000
 SALES@VIKINGSATCOM.COM

TITLE:
 B3-34X40 with PAD
 ASSEMBLY INSTRUCTIONS

DRAWN BY JK	DATE 10/09/14
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 1 OF 2
PART. NO. B3-(000)X()-R	SCALE -
DWG. NO. B3-(000)X()-R INST	



PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF BAIRD SUPPORTING SYSTEMS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF BAIRD SUPPORTING SYSTEMS IS PROHIBITED.



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

DO NOT SCALE DRAWING

Distributed By: Viking Satcom

Albion, MI 49224
 PHONE: 517-629-3000
 SALES@VIKINGSATCOM.COM

TITLE:
**B3-34X40 with PAD
 ASSEMBLY INSTRUCTIONS**

DRAWN BY JK	DATE 10/09/14	
MATERIAL -	FINISH -	
DWG. PURPOSE INST	SHEET 2OF2	SCALE -
PART. NO. B3-(000)X()-R		
DWG. NO. B3-(000)X()-R INST		