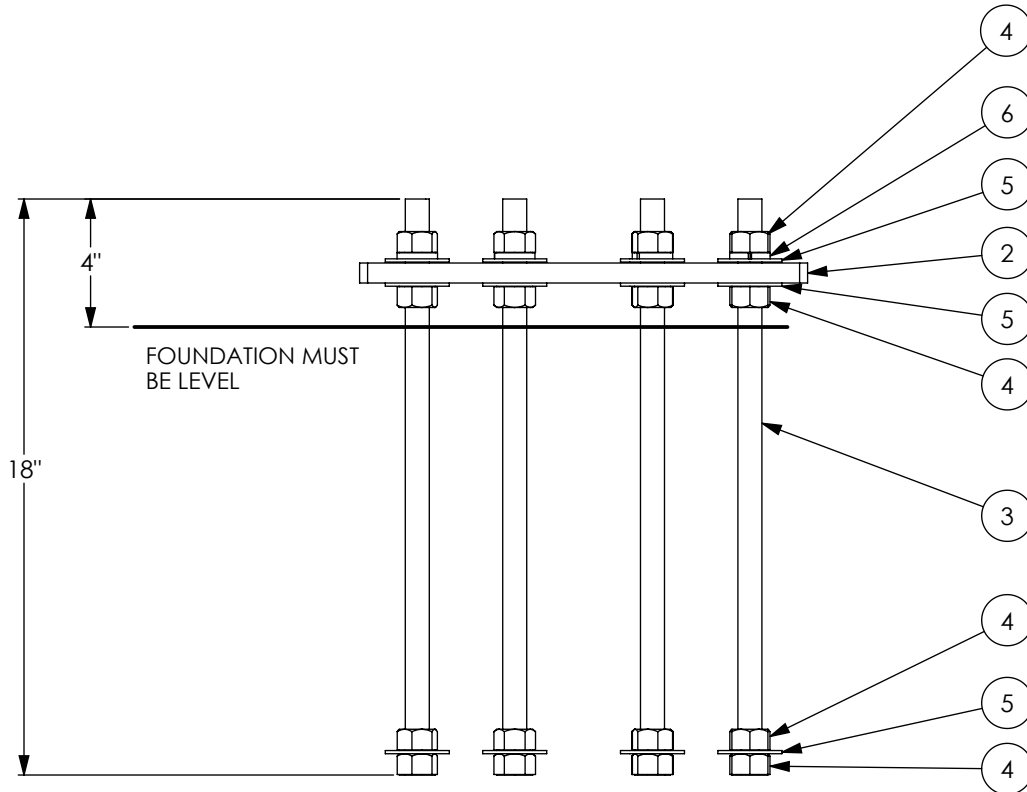


# PK(000)X5BC113C1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AS REQ'D	(X.XX)" OD(S40)x5' PEDESTAL , HDG	1
2	B1301C3WT	WOOD TEMPLATE 14x14	1
3	B1450-18(449HDG)	3/4" x18" THREADED ROD A449, HDG	8
4	H2-0750HN2HHDG	3/4" HVY. HEX NUT GR.2H, HDG	32
5	H3-0750FWHDG	3/4" USS FLATWASHER, HDG	24
6	H4-0750LWHDG	3/4" SPLIT LOCKWASHER, HDG	8



On one end of each rod attach a flatwasher sandwiched between two hex nuts. Attach the the other end of the rod to the wood template as shown in the diagram . The wood template will help the keep the rods aligned. When pouring the concrete keep the top 4" of thread clean.

## PROPRIETARY AND CONFIDENTIAL

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## UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL ±  
ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

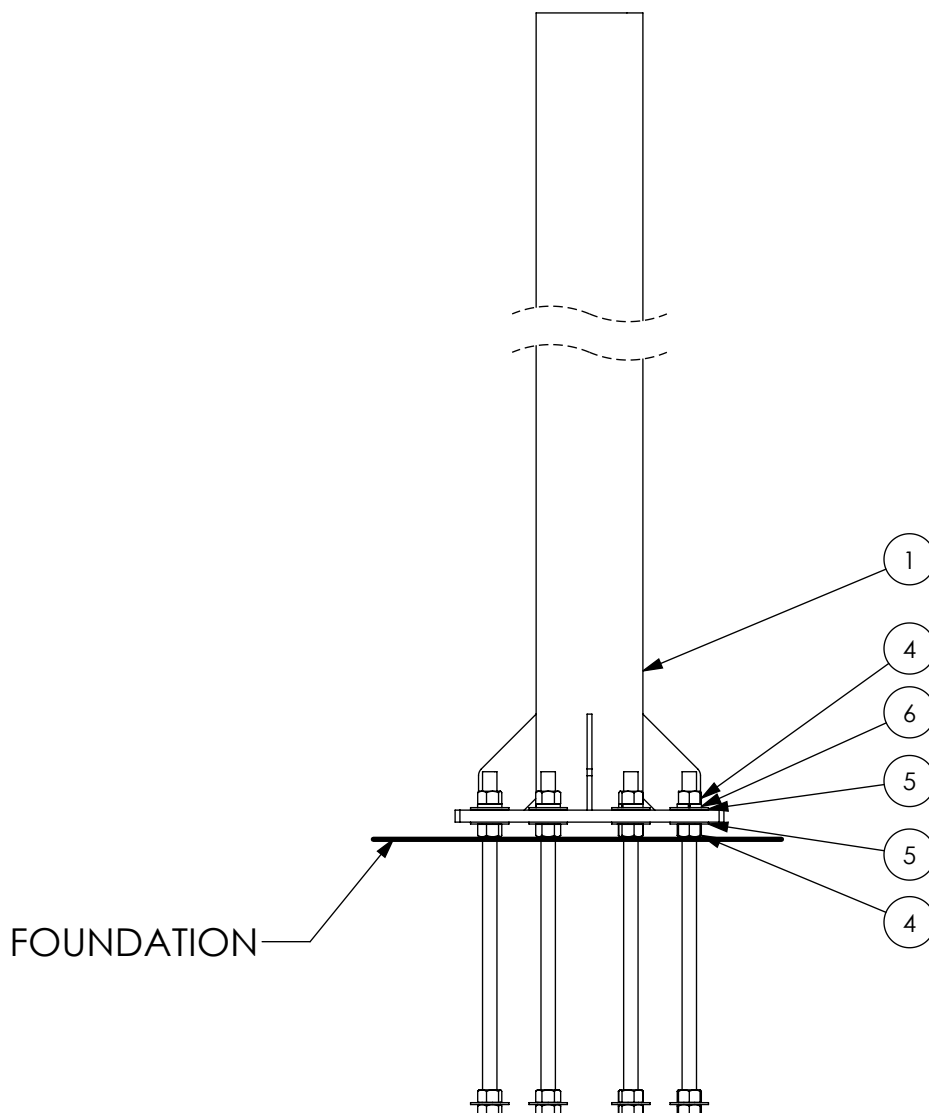
DO NOT SCALE DRAWING

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PHONE: 517-629-3000  
SALES@VIKINGSATCOM.COM

TITLE:  
PEDESTAL KIT  
(X.XX)"OD S40 x 5' w/14"PLT 11.25"BC

DRAWN BY JK	DATE 07/28/15
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 1 OF 2
PART. NO. PK556X5BC113C1	SCALE -
DWG. NO. PK(000)X5BC113C1 -INST	



Remove the wood template after the concrete has cured. Clean the exposed threads and turn a nut all the way down to the top of the concrete on each rod. Set the pedestal and tighten hardware. See the drawing above.

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**UNLESS OTHERWISE SPECIFIED:**

DIMENSIONS ARE IN INCHES  
TOLERANCES:  
FRACTIONAL  $\pm$   
ANGULAR: MACH  $\pm$  BEND  $\pm$   
TWO PLACE DECIMAL  $\pm$   
THREE PLACE DECIMAL  $\pm$

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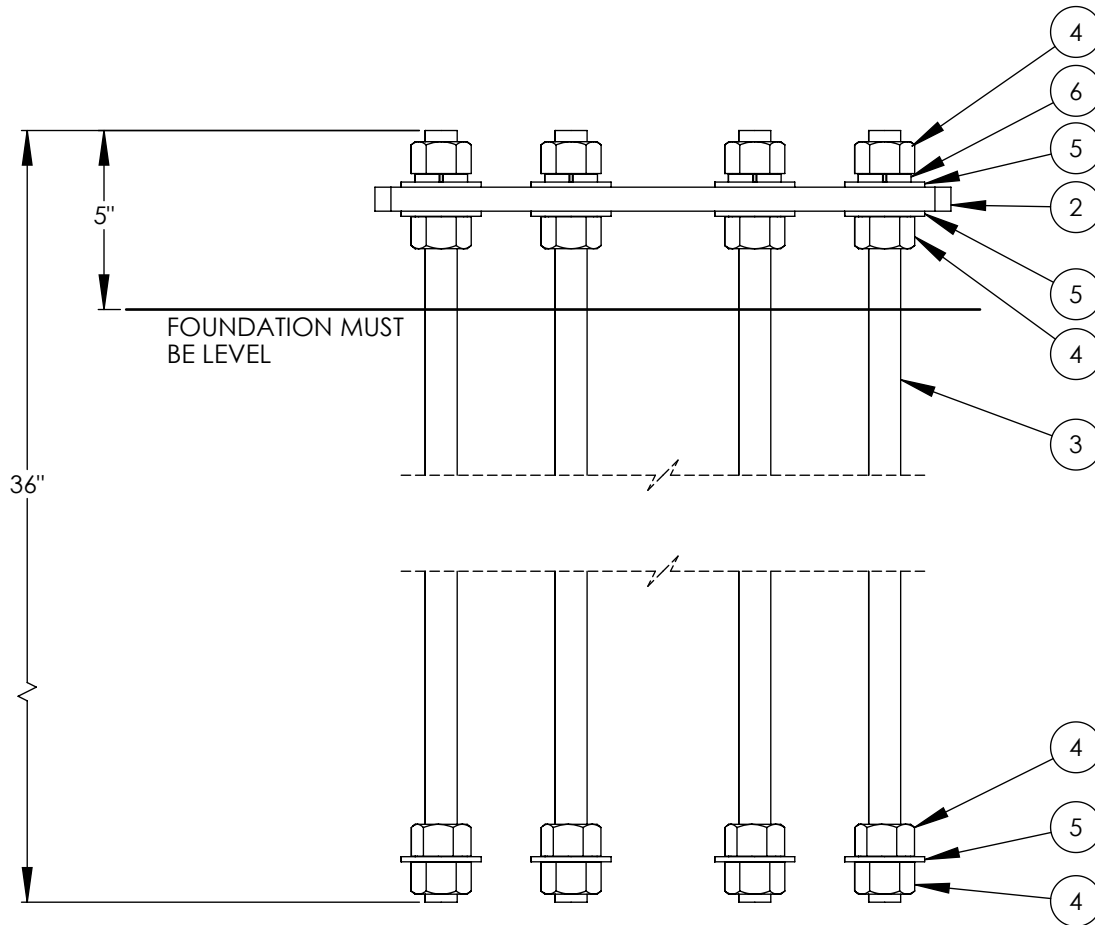
Albion, MI 49224  
PHONE: 517-629-3000  
SALES@VIKINGSATCOM.COM

TITLE:  
PEDESTAL KIT  
(X.XX)"OD S40 x 5' w/14"PLT 11.25"BC

DRAWN BY JK	DATE 07/28/15
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 2OF2
PART. NO. PK556X5BC113C1	SCALE -
DWG. NO. PK(000)X5BC113C1 -INST	

# PK1075X5BC15C3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AB1300-5(C2)CHD	10.75"ODx5' PEDESTAL FOR 3.8M, HDG	1
2	B5547(8X1.0D-15BC)WT	WOOD TEMPLATE 18x18	1
3	B5187-36(449HDG)	1"-8 x 36" THREADED ROD A449, HDG	8
4	H2-1000HN2HHDG	1"-8 HEX NUT GR.2H, HDG	32
5	H3-1000FWHDG	1" USS FLATWASHER, HDG	24
6	H4-1000LWHDG	1" SPLIT LOCKWASHER, HDG	8



On one end of each rod attach a flatwasher sandwiched between two hex nuts. Attach the the other end of the rod to the wood template as shown in the diagram . The wood template will help the keep the rods aligned. When pouring the concrete keep the top 5" of thread clean.

## PROPRIETARY AND CONFIDENTIAL

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ANGULAR: MACH ± BEND ±  
TWO PLACE DECIMAL ±  
THREE PLACE DECIMAL ±

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TITLE:  
PEDESTAL KIT  
10.75"ODx5' w/ COLLAR

DRAWN BY  
JK

MATERIAL

DWG. PURPOSE  
INST

DATE  
09/26/14

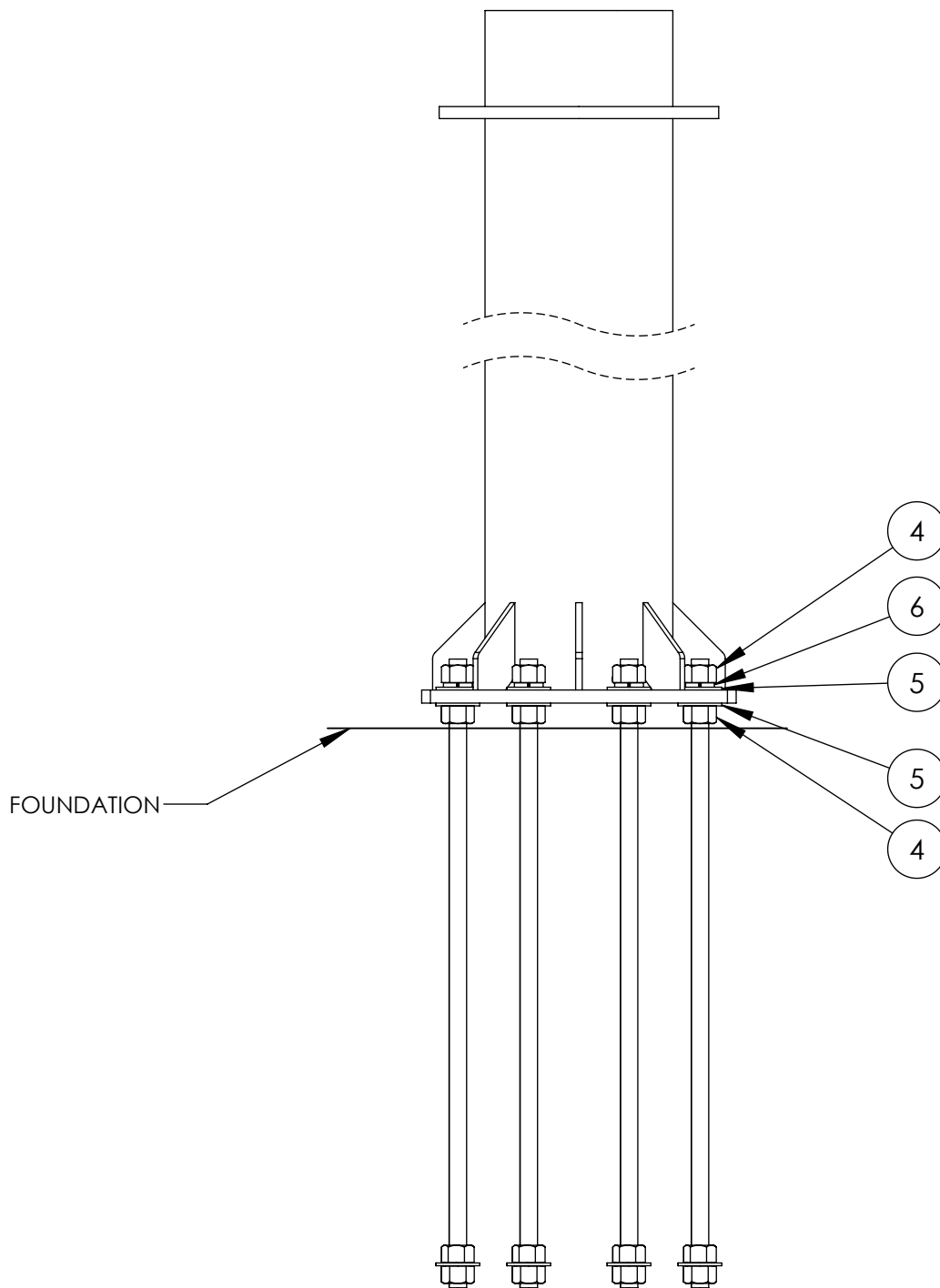
FINISH

SHEET  
1 OF 2

SCALE  
-

PART. NO.  
PK1075X5BC15C3

DWG. NO.  
PK1075X5BC15C3-INST



Remove the wood template after the concrete has cured. Clean the exposed threads and turn a nut all the way down to the top of the concrete on each rod. Set the pedestal and tighten hardware. See the drawing above.

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THREE PLACE DECIMAL ±

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TITLE:  
PEDESTAL KIT  
10.75"ODx5' w/ COLLAR

DRAWN BY JK	DATE 09/26/14
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 2OF2
PART. NO. PK1075X5BC15C3	SCALE -
DWG. NO. PK1075X5BC15C3-INST	