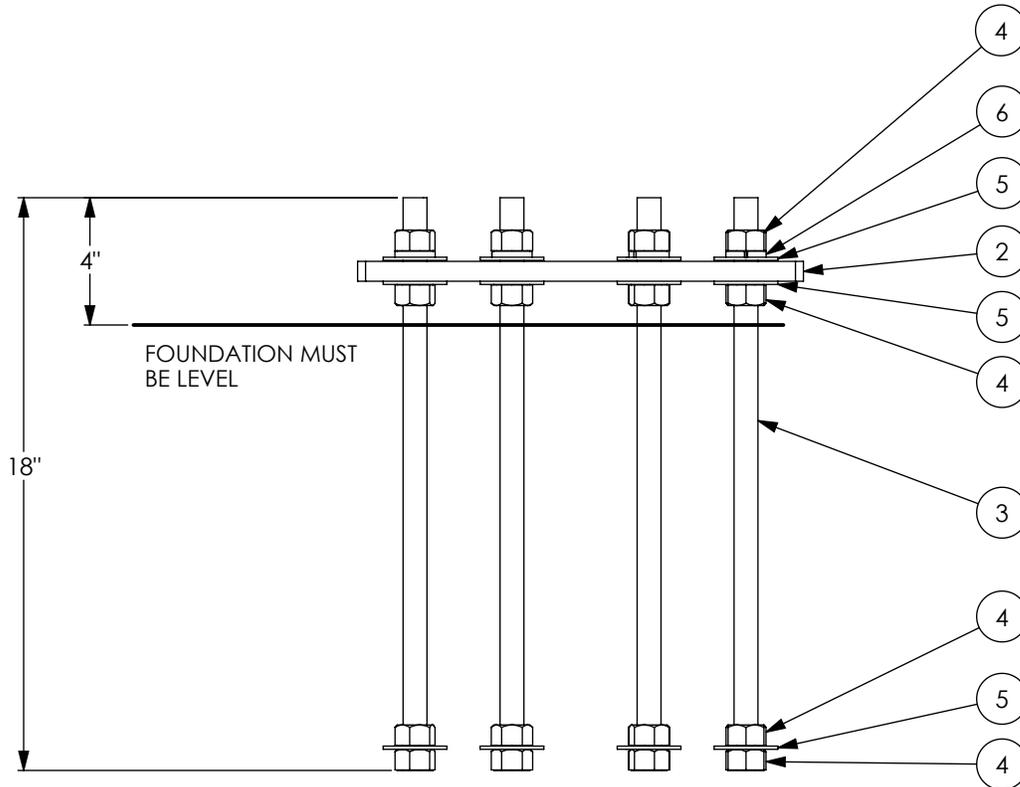


PK(000)X5BC113C1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AS REQ'D	(X.XX)" OD(S40)x5' PEDESTAL , HDG	1
2	B1301C3WT	WOOD TEMPLATE 14x14	1
3	B1450-18(449HDG)	3/4" x18" THREADED ROD A449, HDG	8
4	H2-0750HN2HHDG	3/4" HVY.HEX NUT GR.2H, HDG	32
5	H3-0750FWHDG	3/4" USS FLATWASHER, HDG	24
6	H4-0750LWHDG	3/4" SPLIT LOCKWASHER, HDG	8



On one end of each rod attach a flatwasher sandwiched between two hex nuts. Attach the the other end of the rod to the wood template as shown in the diagram . The wood template will help the keep the rods aligned. When pouring the concrete keep the top 4" of thread clean.

PROPRIETARY AND CONFIDENTIAL

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DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

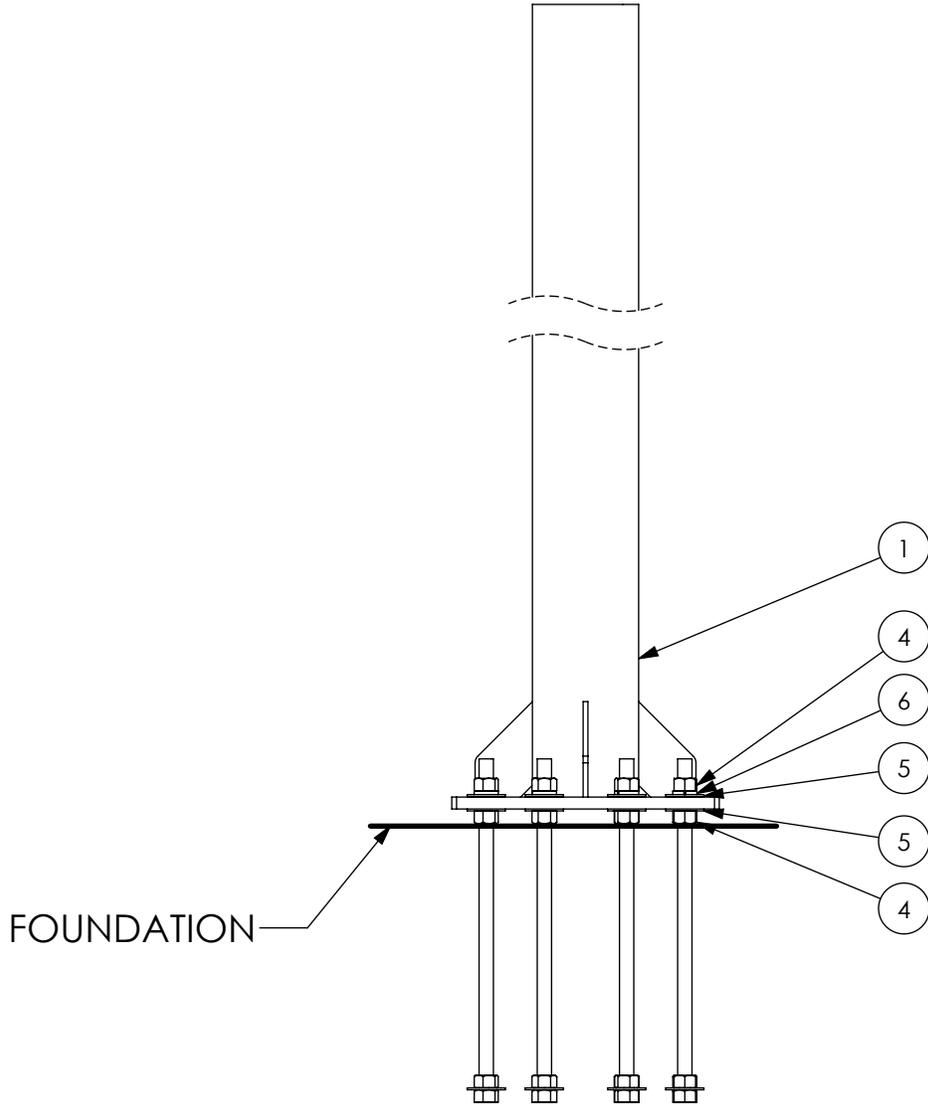
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TITLE:
 PEDESTAL KIT
 (X.XX)"OD S40 x 5' w/14"PLT 11.25"BC

DRAWN BY JK	DATE 07/28/15
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 1 OF 2
SCALE -	
PART. NO. PK556X5BC113C1	
DWG. NO. PK(000)X5BC113C1-INST	



Remove the wood template after the concrete has cured. Clean the exposed threads and turn a nut all the way down to the top of the concrete on each rod. Set the pedestal and tighten hardware. See the drawing above.

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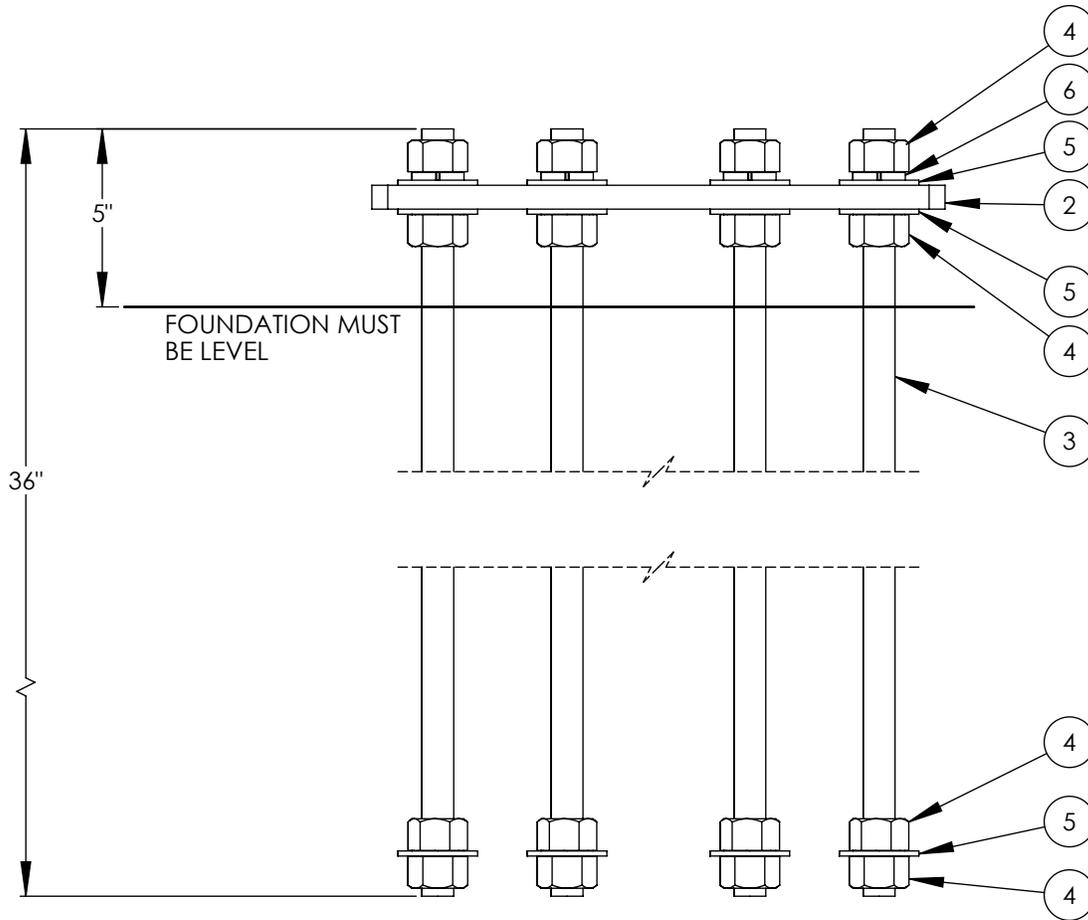
Albion, MI 49224
 PHONE: 517-629-3000
 SALES@VIKINGSATCOM.COM

TITLE:
 PEDESTAL KIT
 (X.XX)"OD S40 x 5' w/14"PLT 11.25"BC

DRAWN BY JK	DATE 07/28/15
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 2OF2
SCALE -	
PART. NO. PK556X5BC113C1	
DWG. NO. PK(000)X5BC113C1 -INST	

PK1075X5BC15C3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	AB1300-5(C2)CHD	10.75"ODx5' PEDESTAL FOR 3.8M, HDG	1
2	B5547(8X1.0D-15BC)WT	WOOD TEMPLATE 18x18	1
3	B5187-36(449HDG)	1"-8 x 36" THREADED ROD A449, HDG	8
4	H2-1000HN2HHDG	1"-8 HEX NUT GR.2H, HDG	32
5	H3-1000FWHDG	1" USS FLATWASHER, HDG	24
6	H4-1000LWHDG	1" SPLIT LOCKWASHER, HDG	8



On one end of each rod attach a flatwasher sandwiched between two hex nuts. Attach the the other end of the rod to the wood template as shown in the diagram . The wood template will help the keep the rods aligned. When pouring the concrete keep the top 5" of thread clean.

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 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±

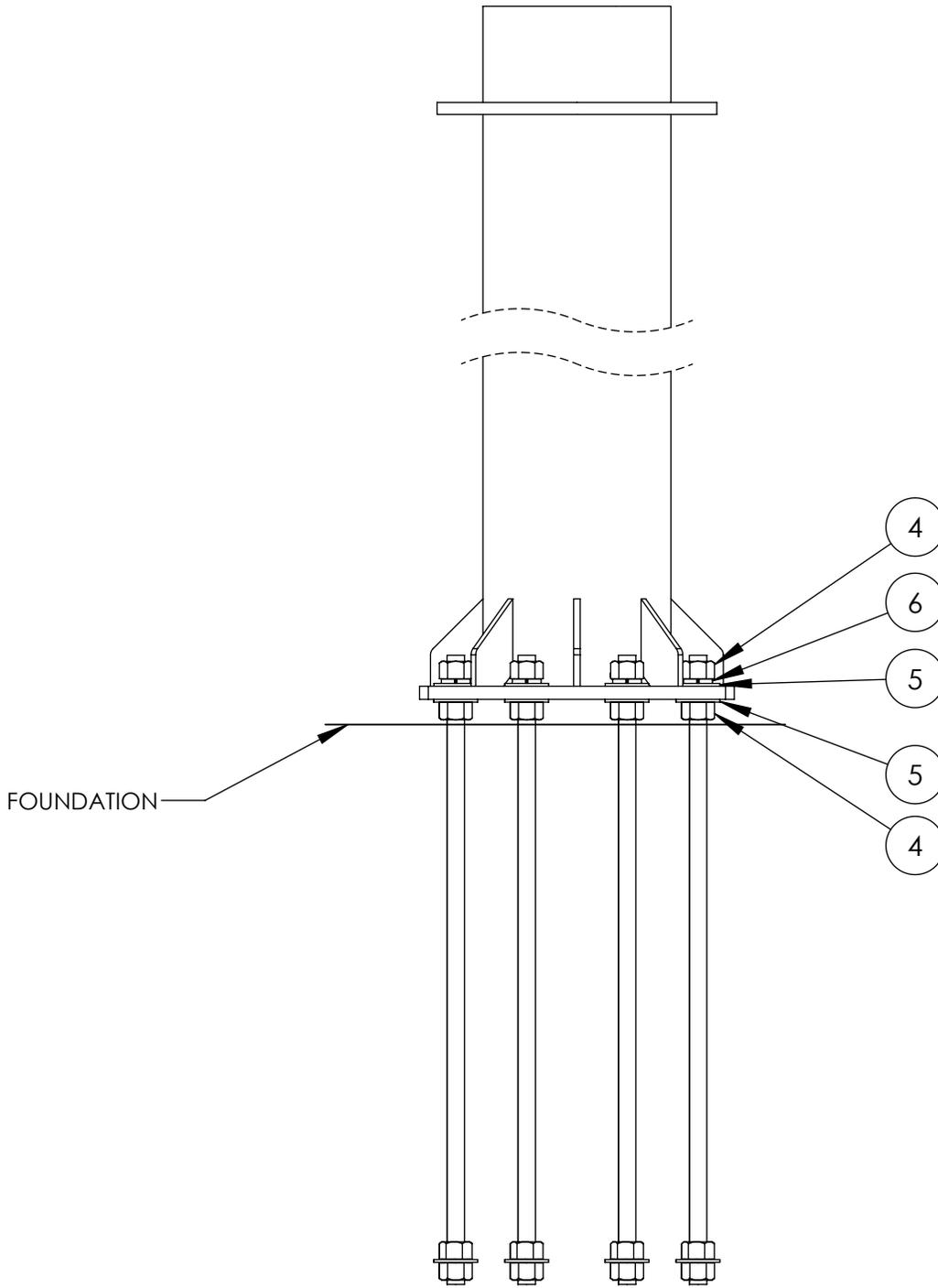
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TITLE:
 PEDESTAL KIT
 10.75"ODx5' w/ COLLAR

DRAWN BY JK	DATE 09/26/14
MATERIAL -	FINISH -
DWG. PURPOSE INST	SHEET 1 OF 2
PART. NO. PK1075X5BC15C3	SCALE -
DWG. NO. PK1075X5BC15C3-INST	



Remove the wood template after the concrete has cured. Clean the exposed threads and turn a nut all the way down to the top of the concrete on each rod. Set the pedestal and tighten hardware. See the drawing above.

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 THREE PLACE DECIMAL ±
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TITLE:
 PEDESTAL KIT
 10.75"ODx5' w/ COLLAR

DRAWN BY JK	DATE 09/26/14	
MATERIAL -	FINISH -	
DWG. PURPOSE INST	SHEET 2OF2	SCALE -
PART. NO. PK1075X5BC15C3		
DWG. NO. PK1075X5BC15C3-INST		